

## **TECHNICAL DATA SHEET**

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# RheoFal 102

Organoclay Additive for medium to high polarity solvent based coating systems

#### **DESCRIPTION**

RheoFal 102 is an easy dispersing organically modified bentonite clay. It is especially suited for medium to high polarity solvent based paints and coatings. It provides excellent viscosity build, sag control and anti-settling properties in these coating systems.

#### **PRODUCT FEATURES**

Easy dispersing
Requires no polar activator
Does not require a pregel
Excellent sag control in high film build coatings
Excellent long-term anti-settling resistance
Cost effective

#### TYPICAL PROPERTIES

Chemical Composition Quaternary ammonium bentonite compound

Appearance Cream coloured, powder

Density 1.60 g/cm<sup>3</sup>

## **APPLICATION & USE**

RheoFal 102 works best in coating systems with polar solvents such as alcohols, acetates, ketones, esters and glycol ethers; and in combinations of polar and aromatic solvents. Recommended coating systems include:

- Industrial Coatings
- Epoxy primers & top coats
- Acrylic primers & top coats
- Polyester putties
- Polyurethane systems
- Printing Inks gravure

- Automotive coatings
- Acid curing systems
- Adhesives & Sealants
- Vinvl paints
- Nitrocellulose Lacquers
- Foundry paints

Typical usage levels range from 0.2 to 1.0% of total formula weight and will depend on the application parameters required i.e. viscosity increase, degree of sag and pigment settling control.

RheoFal 102 is an easy to disperse replacement for polar activated and self activated organoclays used in medium to high polarity organic coating systems. It can be incorporated as a direct weight or one-for-one replacement for organoclays and fumed silica with additional adjustments to the loading levels as needed for optimization.

RheoFal 102 does not require chemical activation in the recommended resin-solvent systems. Add RheoFal 102 as a dry powder to the grind stage prior to the addition of pigments. Mix for 5 minutes to facilitate wetting and then disperse under normal high shear conditions with the pigments for at least 20 minutes to achieve optimal dispersion and activation. Note that dispersion and activation of RheoFal 102 will become increasingly difficult as the ratio of aromatic and low polarity solvents in the system are increased.

RheoFal 102 achieves maximum efficiency only when added to complete resin systems and will not produce a very viscous gel in solvent alone. For this reason, the preparation of a pregel such as usually done with conventional organoclays is not necessary. However, a pre-gel can be made if desired and incorporated into the pigment grind stage to achieve full efficiency within the coating system.

Due to the high shear dispersion required for activation of RheoFal 102, addition to the letdown stage for post-correction should be tested for each system to determine whether complete dispersion and activation can be achieved.

For safety information, handling and storage instructions, consult the safety data sheet.

#### DISCLAIMER

The information given and the recommendations made herein are based on our research and are believed to be accurate but no guarantee of their accuracy is made. In every case, we urge and recommend purchasers, before using any product in full-scale production, to make their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions. The products discussed herein are sold without any warranty as to merchantability or fitness for a particular purpose or any other warranty, expressed or implied. No representative of ours has any authority to waive or change the foregoing. Nothing contained herein shall be construed to imply the non-existence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.